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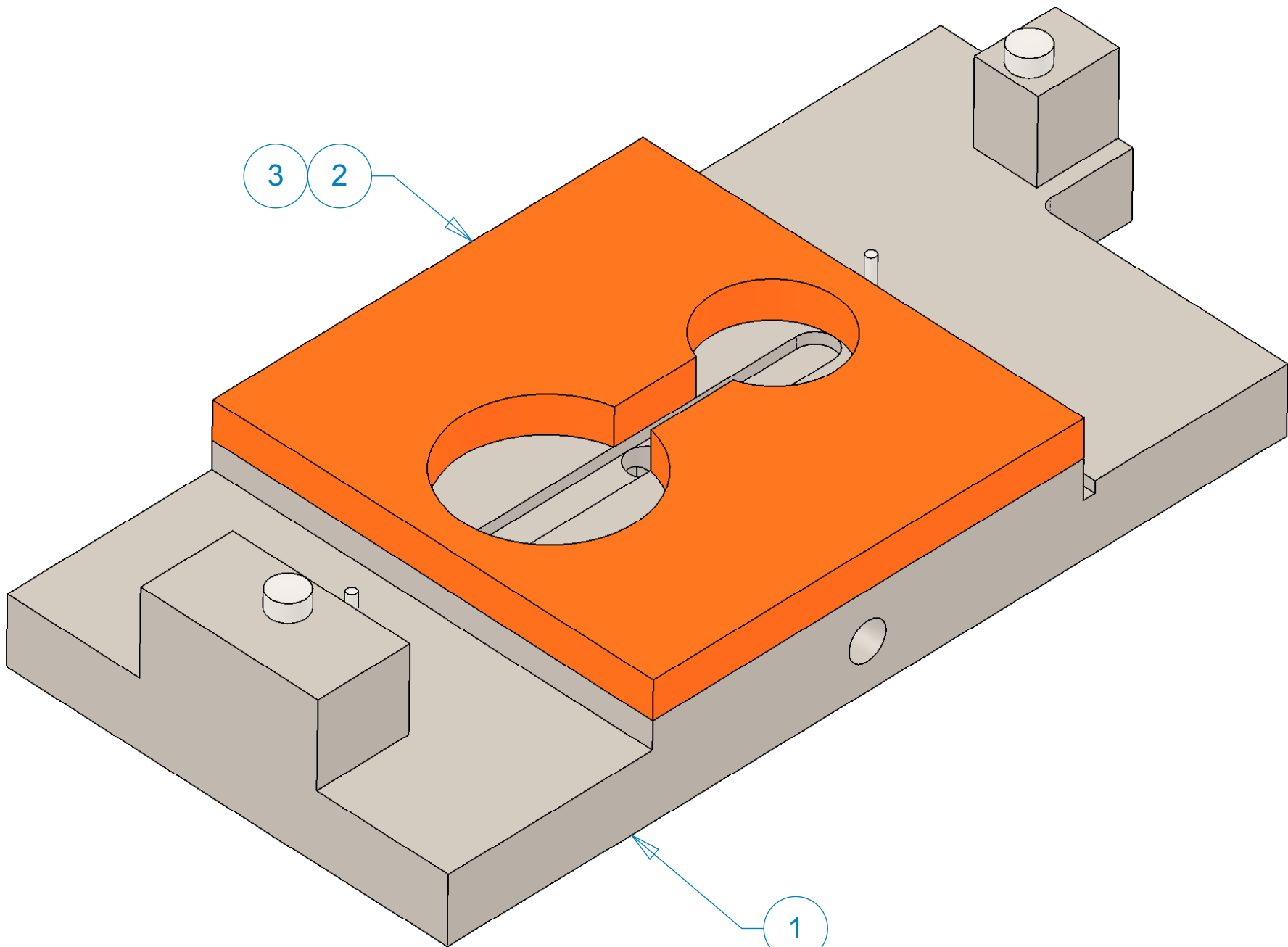
	REVISIONS		
REV	DESCRIPTION	DATE	APPROVED

D

C

B

A



D

C

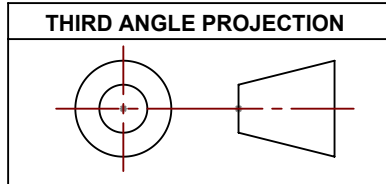
B

A

NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN MILLIMETERS
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .4
5. ALL INSIDE CORNERS TO BE .4 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .08/1.5 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PACKAGING BAG OR PART ITSELF.

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PARTS LIST			
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	111-PHX-02-5311-1	Placement Jig Base
2	1	111-PHX-02-5312-1	Sealing Rubber
3	AR		Adhesive
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING	
DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001		ANGULAR .X = +/- 30° .XX = +/- 15° SURFACE FINISH = 250	
FINISH			
PART NO. 111-PHX-01-5310-1		Designer	Roger L. Smith
		Drawn	Roger L. Smith
		Checked	Walt Sontheim
		Engineer	RJ Ponchone
		Approved	Walt Sontheim
		SIGNATURE	DATE
		5/5/2010	5/5/2010
		5/25/2010	5/5/2010
		5/5/2010	5/25/2010
		5/25/2010	5/25/2010
		SCALE 3:1	REVISION
		DWG. NO.	SIZE SHEET NO.
		111-PHX-01-5310	D 1 of 1

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